




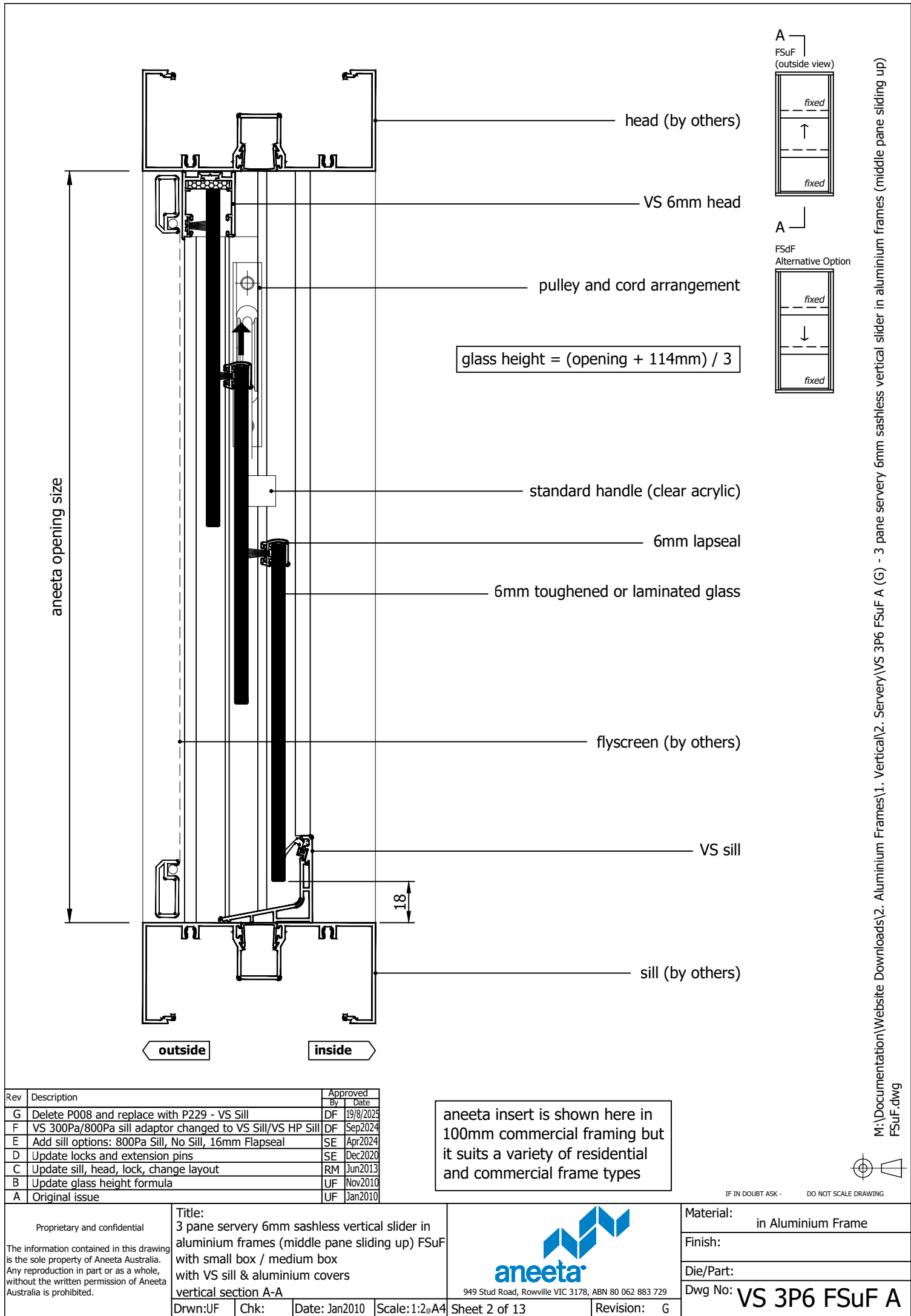
IF IN DOUBT ASK - DO NOT SCALE DRAWING

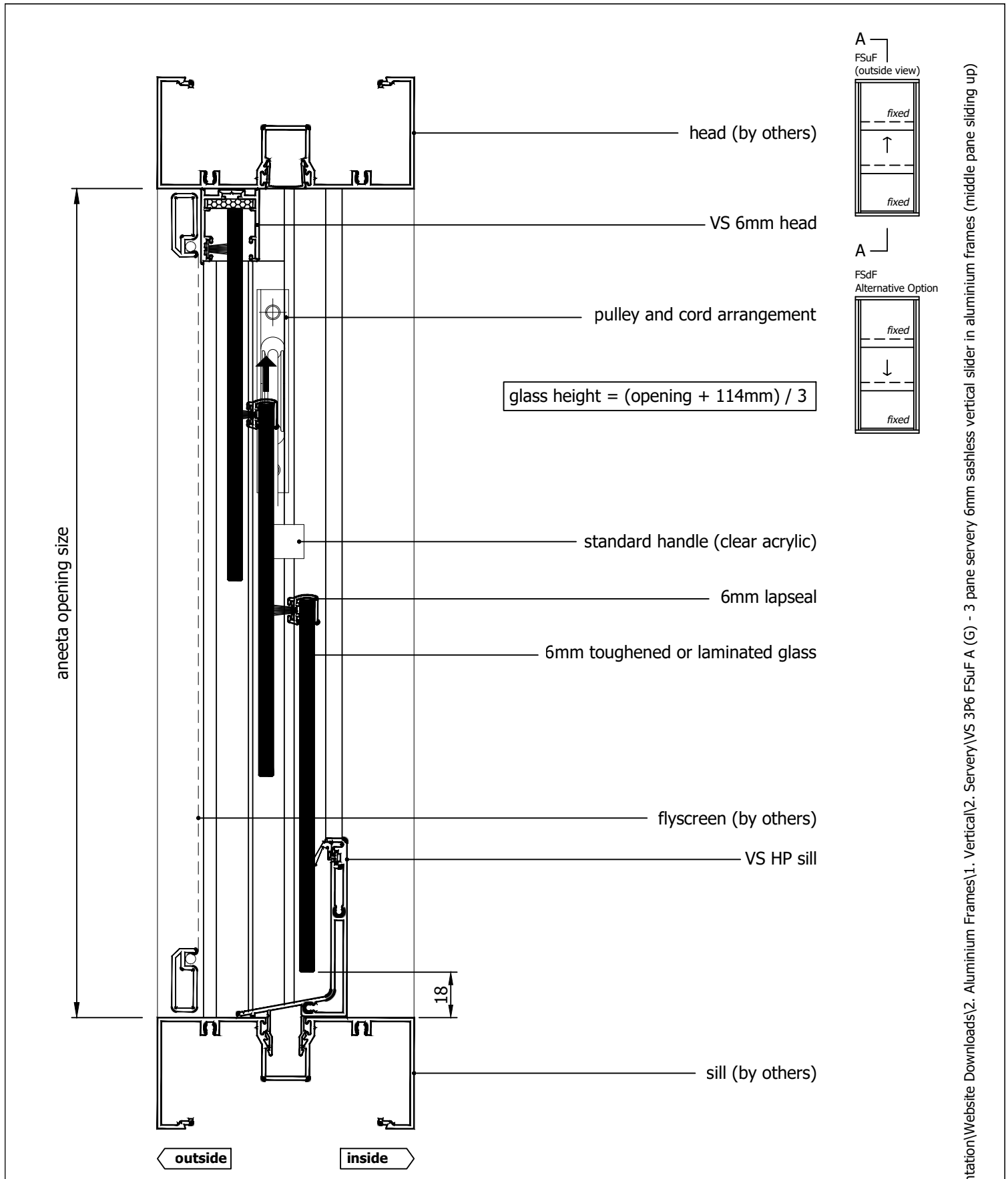
Table of Contents

Page	View	Box Type	Sill Type
2	Vertical Section	Small Box / Medium Box	VS Sill
3	Vertical Section	Small Box / Medium Box	VS HP Sill
4	Vertical Section	Small Box / Medium Box	None
5	Vertical Section	Small Box / Medium Box	Flapseal
6	Horizontal Section	Small Box	-
7	Horizontal Section	Medium Box	-
8	Vertical Section	Large Box / Extra Large Box	VS Sill
9	Vertical Section	Large Box / Extra Large Box	VS HP Sill
10	Vertical Section	Large Box / Extra Large Box	None
11	Vertical Section	Large Box / Extra Large Box	Flapseal
12	Horizontal Section	Large Box	-
13	Horizontal Section	Extra Large Box	-

Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010


<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	Title: 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>		Material: in Aluminium Frame	
							Finish:	
							Die/Part:	
							Dwg No: VS 3P6 FSuF A	
Drwn:UF	Chk:	Date: Jan2010	Scale:	Sheet 1 of 13	Revision: G			



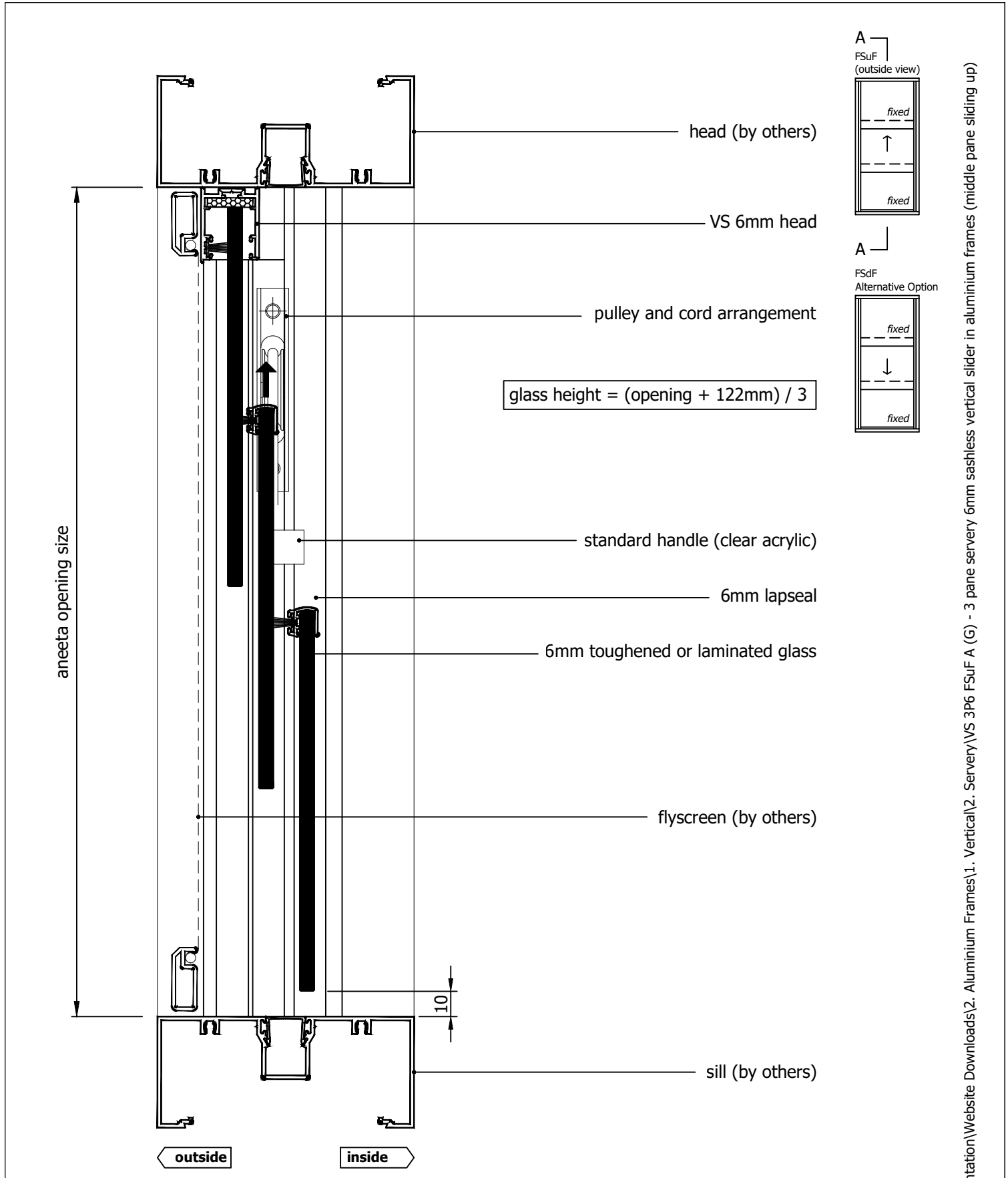


Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	Title: 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with small box / medium box with VS HP sill & aluminium covers <u>vertical section A-A</u>				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>	Material: in Aluminium Frame	
						Finish:	
						Die/Part:	
						Dwg No: VS 3P6 FSuF A	
Drwn:UF	Chk:	Date: Jan2010	Scale: 1:20A4	Sheet 3 of 13	Revision: G		

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (G) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg



Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Proprietary and confidential

The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.


Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with small box / medium box with no sill adaptor & aluminium covers
vertical section A-A

Drwn:UF

Chk:

Date: Jan2010

Scale: 1:20A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material:
in Aluminium Frame

Finish:

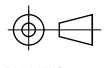
Die/Part:

Dwg No: VS 3P6 FSuF A

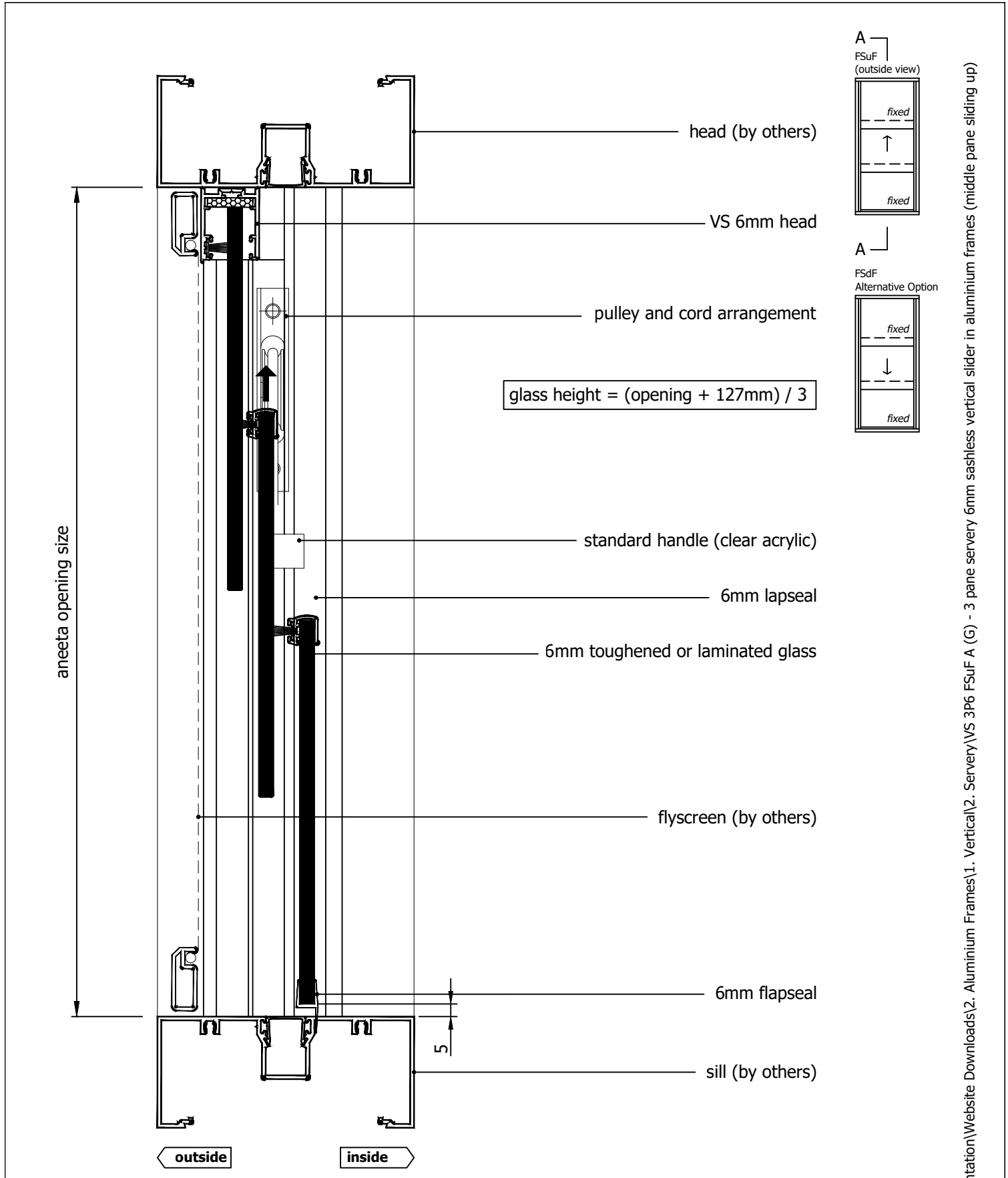
Sheet 4 of 13

Revision: G

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (G) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg




IF IN DOUBT ASK - DO NOT SCALE DRAWING

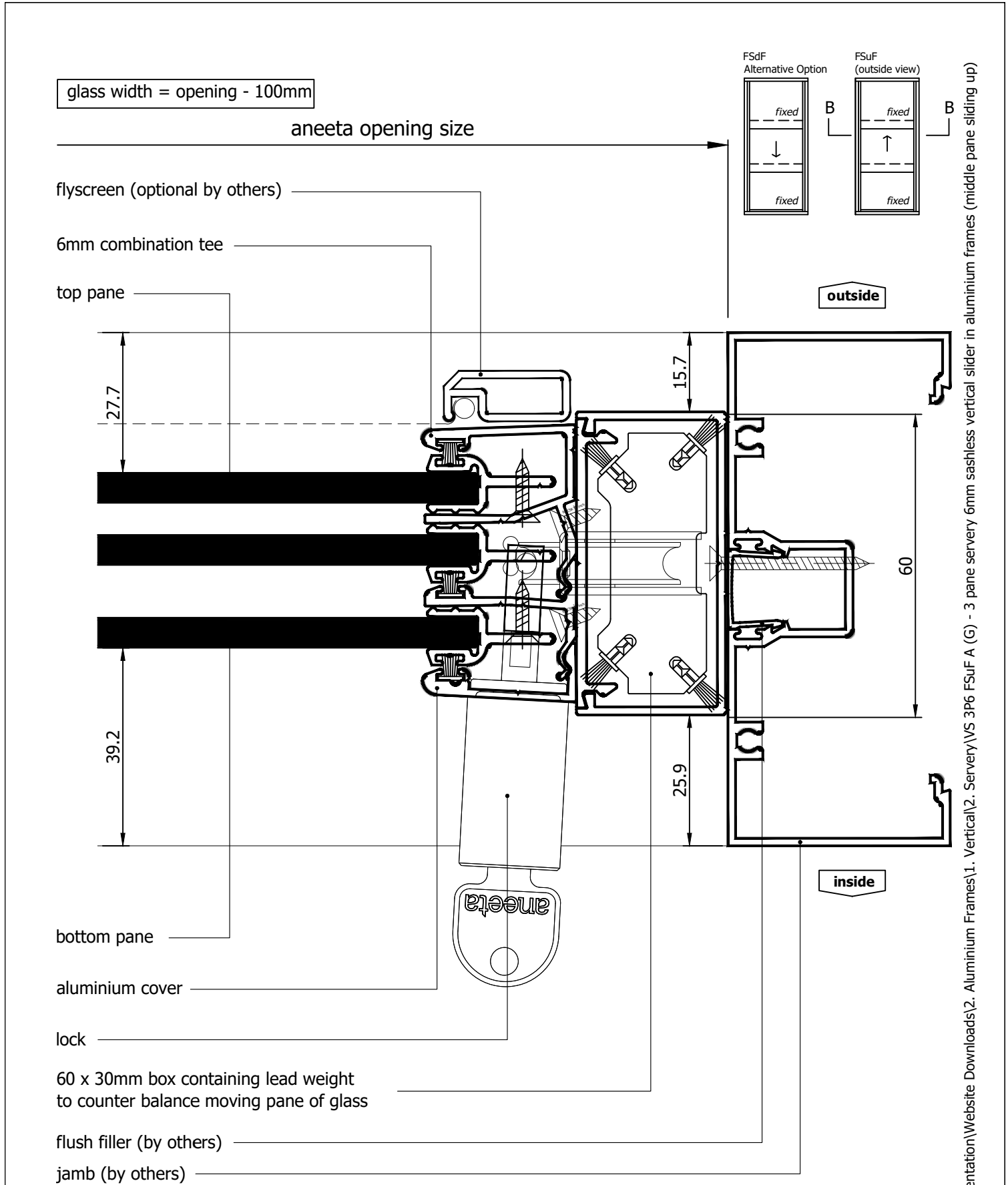


Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010


aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	Title: 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with small box / medium box with 10mm flapseal at sill & aluminium covers <u>vertical section A-A</u>				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>	Material: in Aluminium Frame	
						Finish:	
						Die/Part:	
						Dwg No: VS 3P6 FSuF A	
Drwn:UF	Chk:	Date: Jan2010	Scale: 1:2@A4	Sheet 5 of 13	Revision: G		

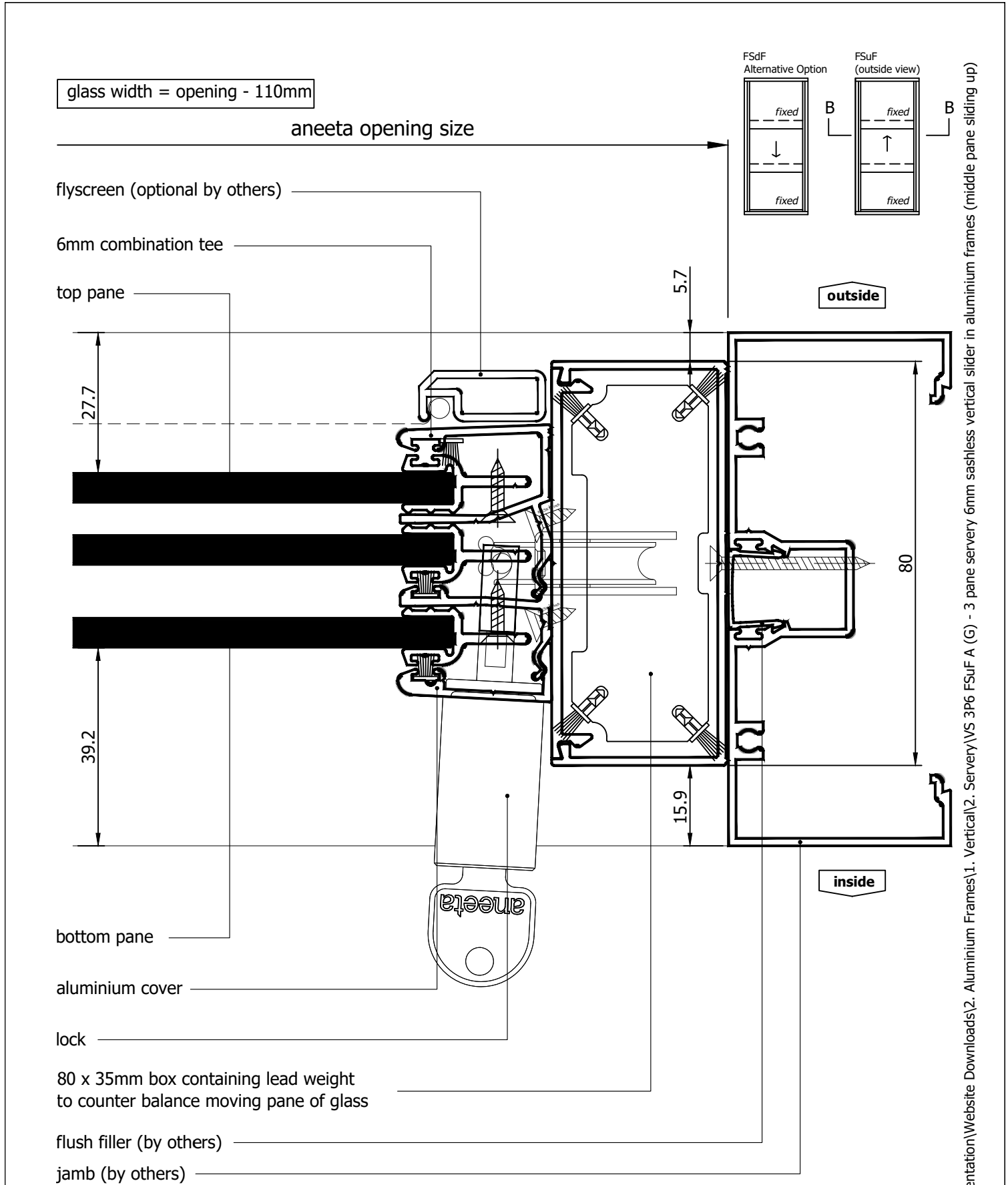
M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (G) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg



Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010


<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	Title: 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with small box with aluminium covers horizontal section B-B				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>	Material: in Aluminium Frame
						Finish:
						Die/Part:
						Dwg No: VS 3P6 FSuF A
Drwn:UF	Chk:	Date: Jan2010	Scale: 1:1@A4	Sheet 6 of 13	Revision: G	

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (G) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg

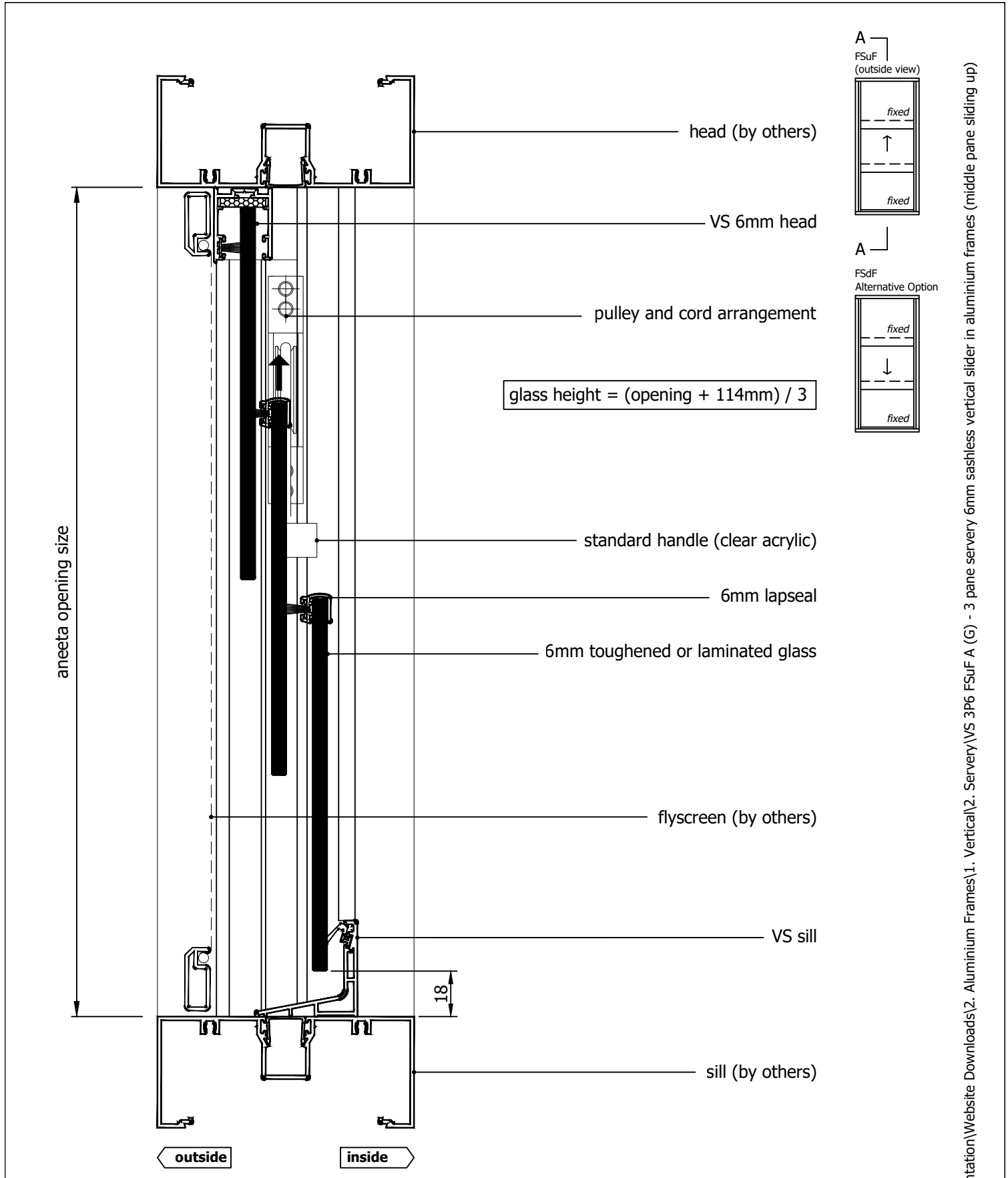


Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types


<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	Title: 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with medium box with aluminium covers horizontal section B-B				 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729		Material: in Aluminium Frame	
							Finish:	
							Die/Part:	
							Dwg No: VS 3P6 FSuF A	
	Drwn:UF		Chk:	Date: Jan2010	Scale: 1:1@A4	Sheet 7 of 13		Revision: G

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (G) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg

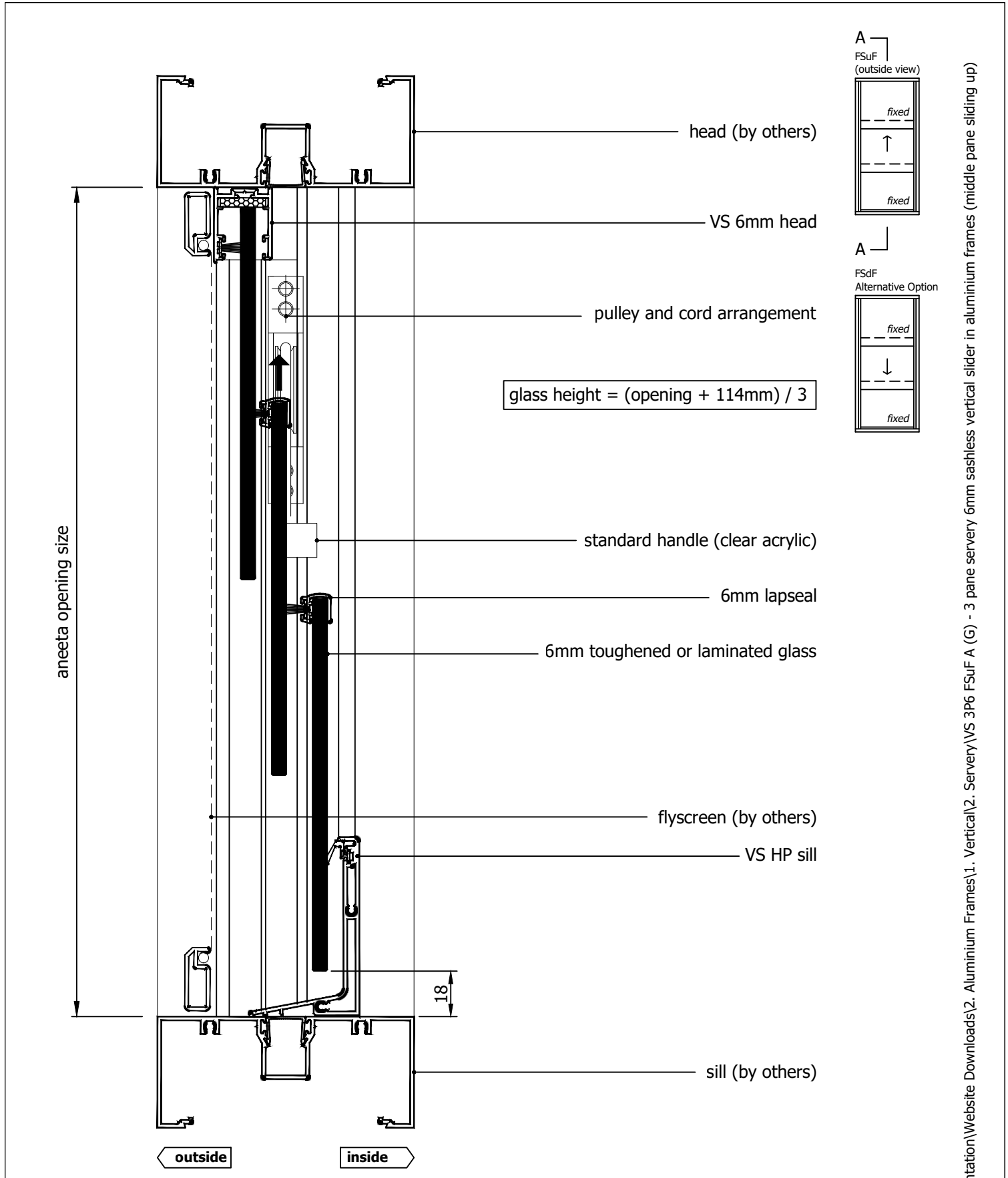


Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types


<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	Title: 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with VS sill & aluminium covers vertical section A-A				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>	Material: in Aluminium Frame	
						Finish:	
						Die/Part:	
						Dwg No: VS 3P6 FSuF A	
	Drwn:UF	Chk:	Date: Jan2010	Scale: 1:20A4	Sheet 8 of 13	Revision: G	

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (G) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg

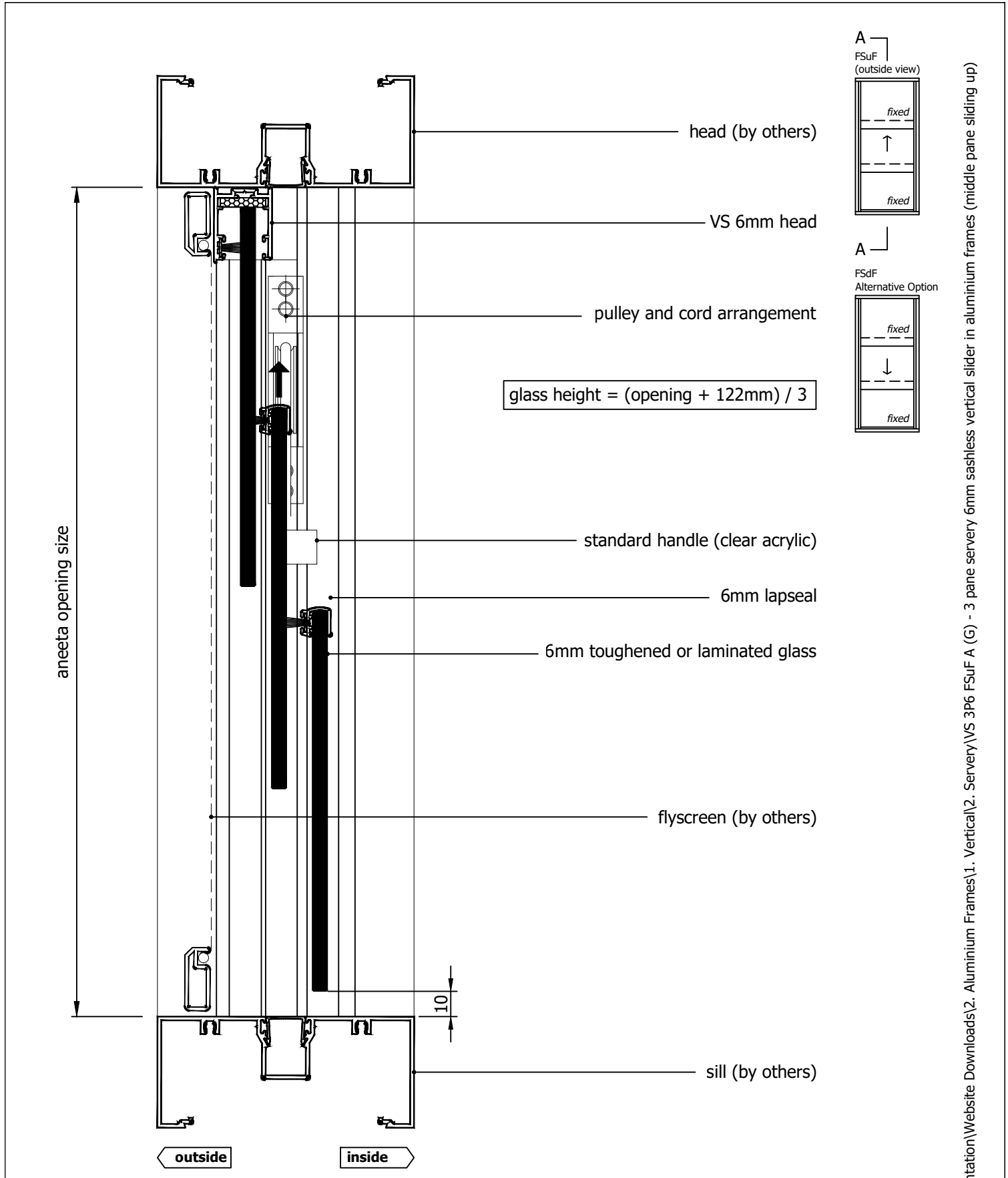


Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	Title: 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with VS HP sill & aluminium covers vertical section A-A				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>	Material: in Aluminium Frame	
						Finish:	
						Die/Part:	
						Dwg No: VS 3P6 FSuF A	
Drwn:UF	Chk:	Date: Jan2010	Scale: 1:2@A4	Sheet 9 of 13	Revision: G		

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (G) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg



Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Proprietary and confidential

The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.


Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with no sill adaptor & aluminium covers
vertical section A-A

Drwn:UF

Chk:

Date: Jan2010

Scale: 1:20A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame


Finish:

Die/Part:

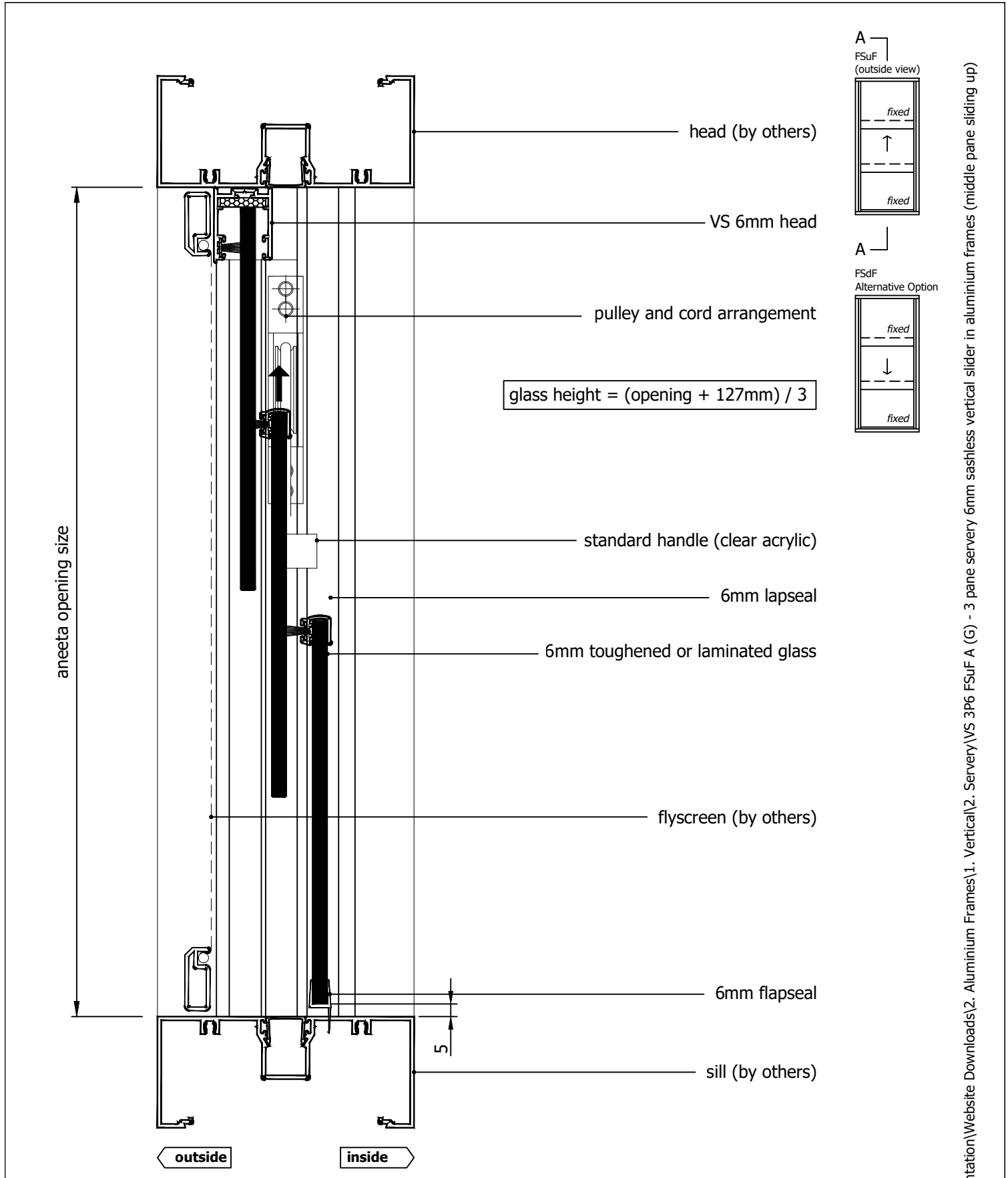
Dwg No: VS 3P6 FSuF A

IF IN DOUBT ASK -

DO NOT SCALE DRAWING




M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (G) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg



Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

<p>Proprietary and confidential</p> <p>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</p>	Title: 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with 10mm flapseal at sill & aluminium covers <u>vertical section A-A</u>				 <p>949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</p>	Material: in Aluminium Frame	
						Finish:	
						Die/Part:	
						Dwg No: VS 3P6 FSuF A	
Drwn:UF	Chk:	Date: Jan2010	Scale: 1:2@A4	Sheet 11 of 13	Revision: G		

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (G) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg

glass width = opening - 130mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

32.8

34.1

bottom pane

aluminium cover

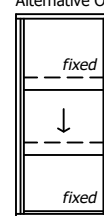
lock

100 x 45mm box containing lead weight
to counter balance moving pane of glass

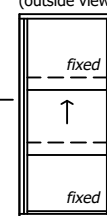
flush filler (by others)

jamb (by others)

FSdF
Alternative Option



FSuF
(outside view)



outside


100

inside

Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

aneeta insert is shown here in
100mm commercial framing but
it suits a variety of residential
and commercial frame types

Proprietary and confidential The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.	Title: 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box with aluminium covers horizontal section B-B		
	Drwn:UF	Chk:	Date: Jan2010

 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729	
Sheet 12 of 13	Revision: G

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P6 FSuF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (G) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg

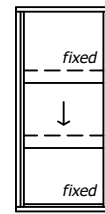


IF IN DOUBT ASK - DO NOT SCALE DRAWING

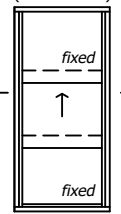
glass width = opening - 192mm

aneeta opening size

FSdF
Alternative Option



FSuF
(outside view)



outside

inside

flyscreen (optional by others)

6mm combination tee

top pane

32.8

34.1

bottom pane

aluminium cover

lock

101.6 x 76.2mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

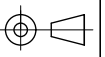
jamb (by others)

101.6


Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	19/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

aneeta insert is shown here in
100mm commercial framing but
it suits a variety of residential
and commercial frame types

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (G) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.		Title: 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with extra large box with aluminium covers horizontal section B-B		 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729		Material: in Aluminium Frame	
Drwn:UF		Chk:		Date: Jan2010		Finish:	
Scale: 1:1		Sheet 13 of 13		Revision: G		Die/Part:	
						Dwg No: VS 3P6 FSuF A	